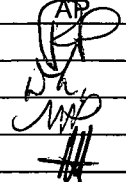
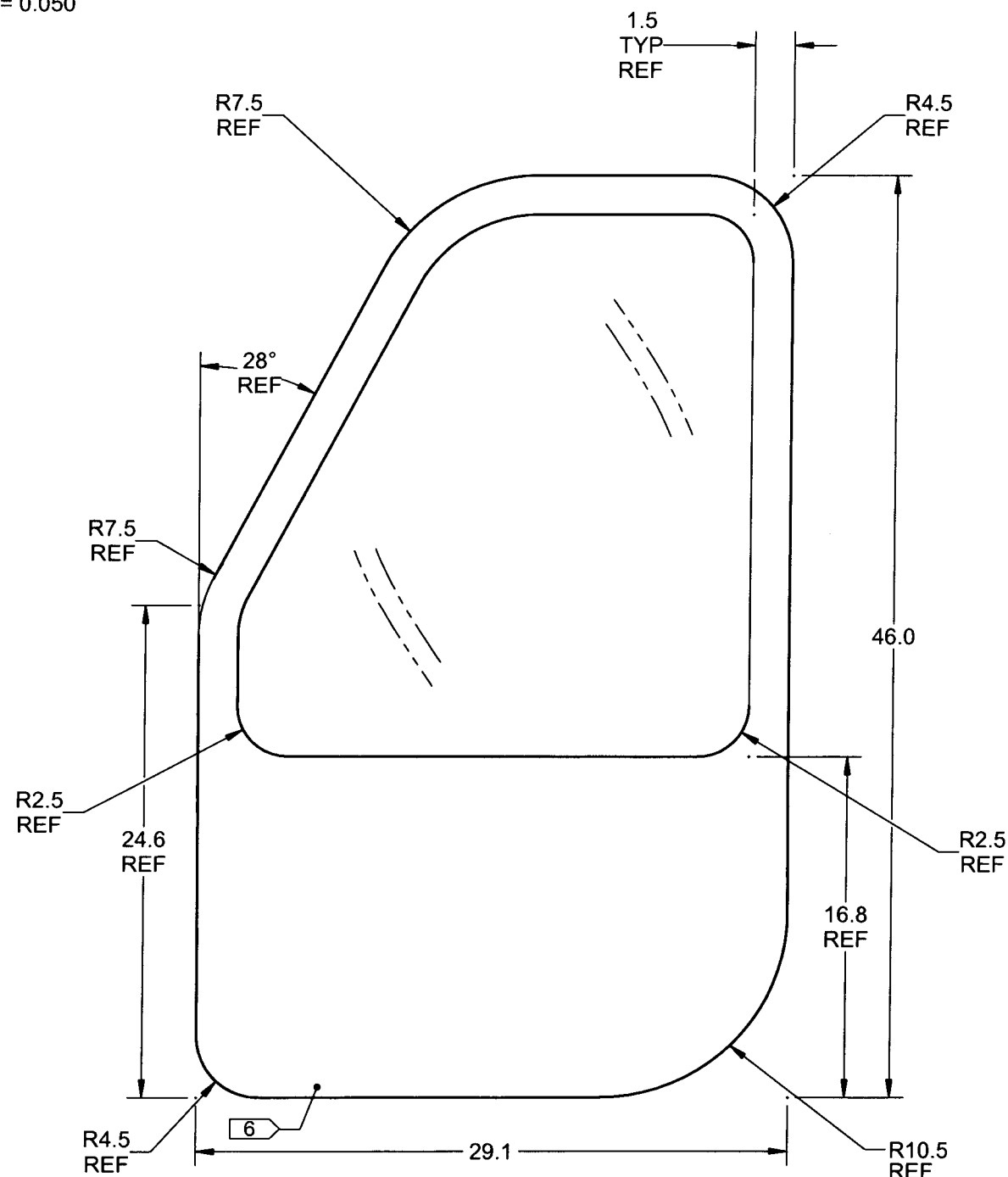
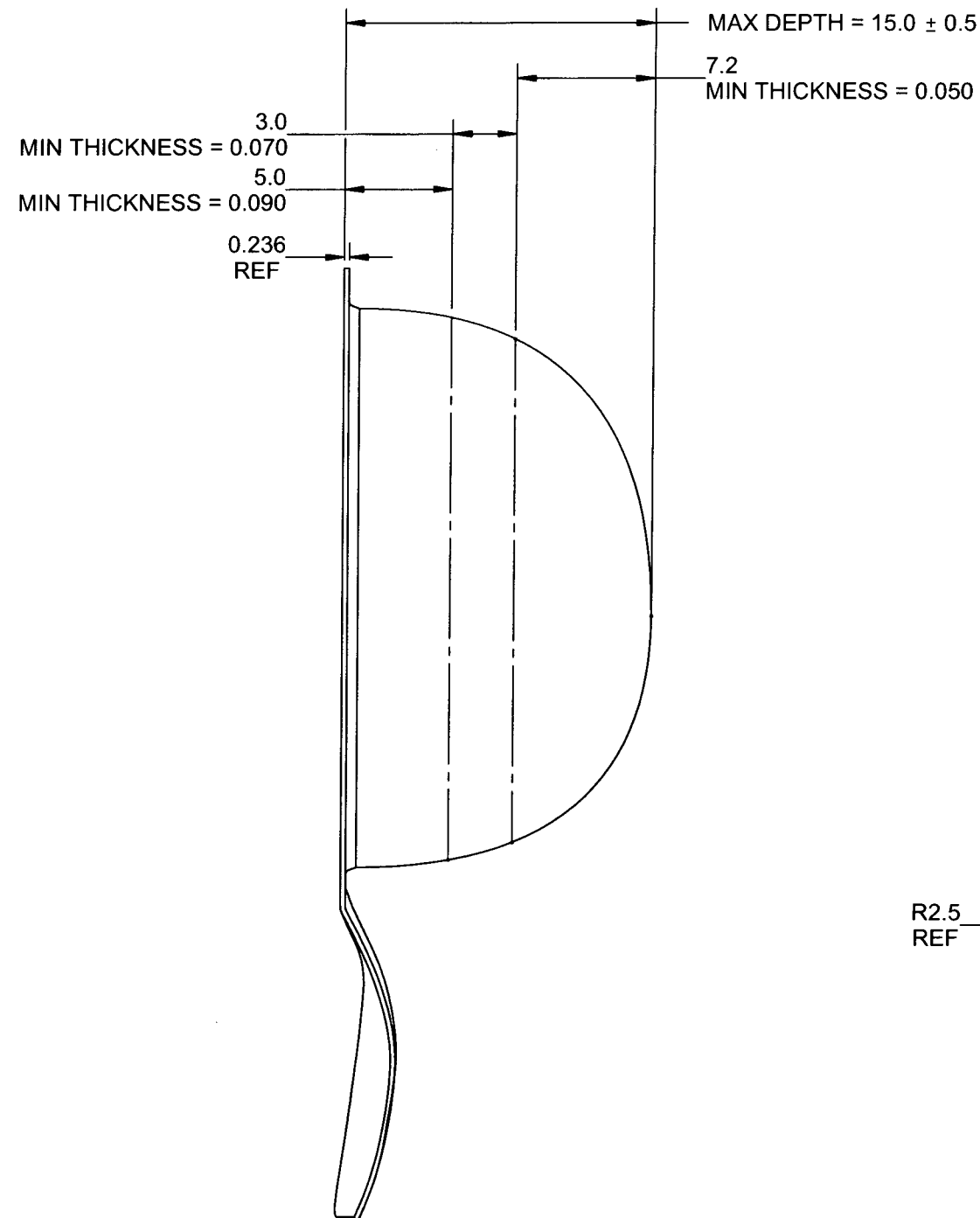


D4504-1 HALF HEIGHT BUBBLE WINDOW (LH)

D4504-2 HALF HEIGHT BUBBLE WINDOW (RH)

RELEASED
2012-03-08
[Signature]

A	NEW ISSUE		AP	12.03.01
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AP			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4504	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		HALF HEIGHT BUBBLE WINDOW	NTS	
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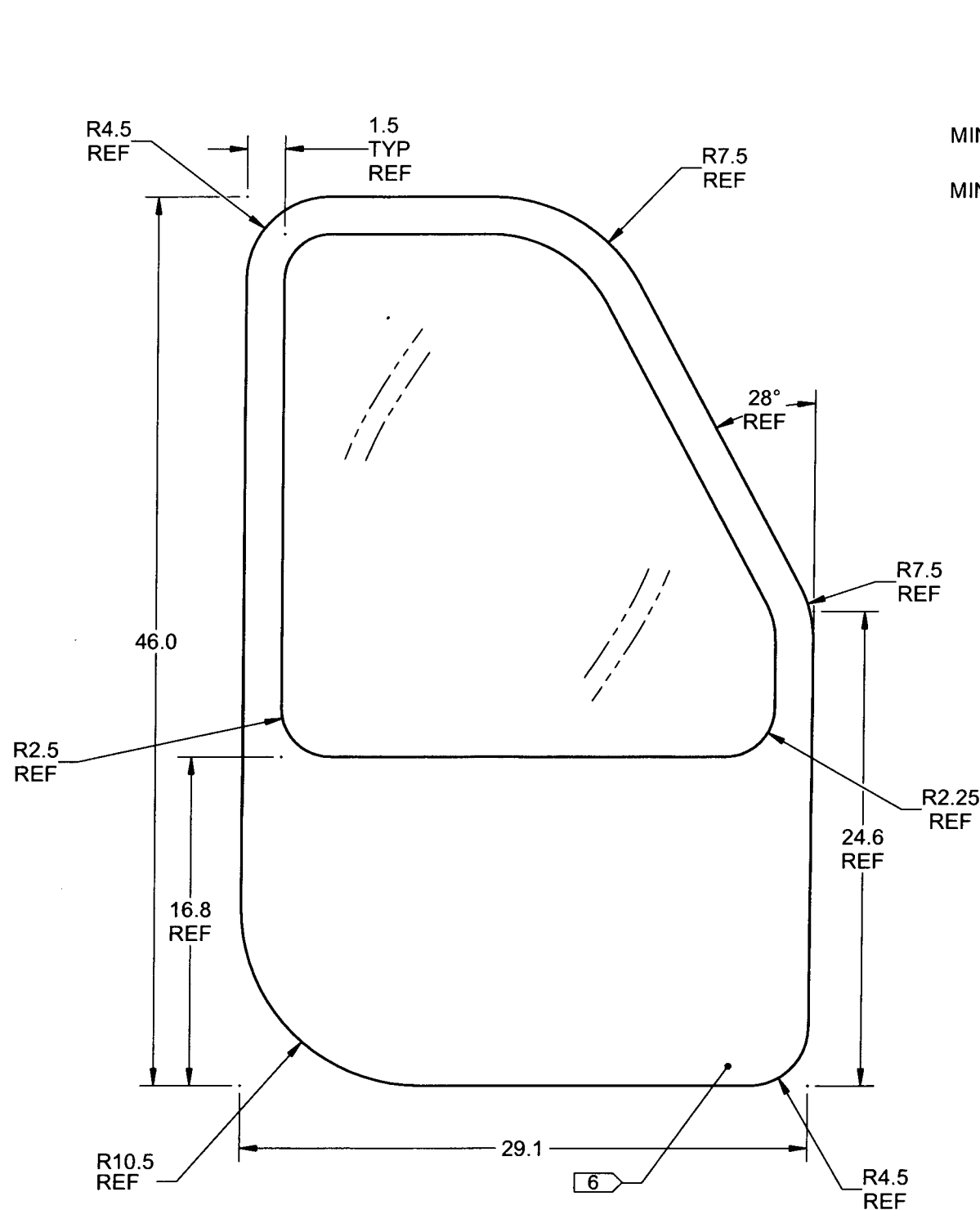
D4504-1 HALF HEIGHT BUBBLE WINDOW (LH)

NOTES:

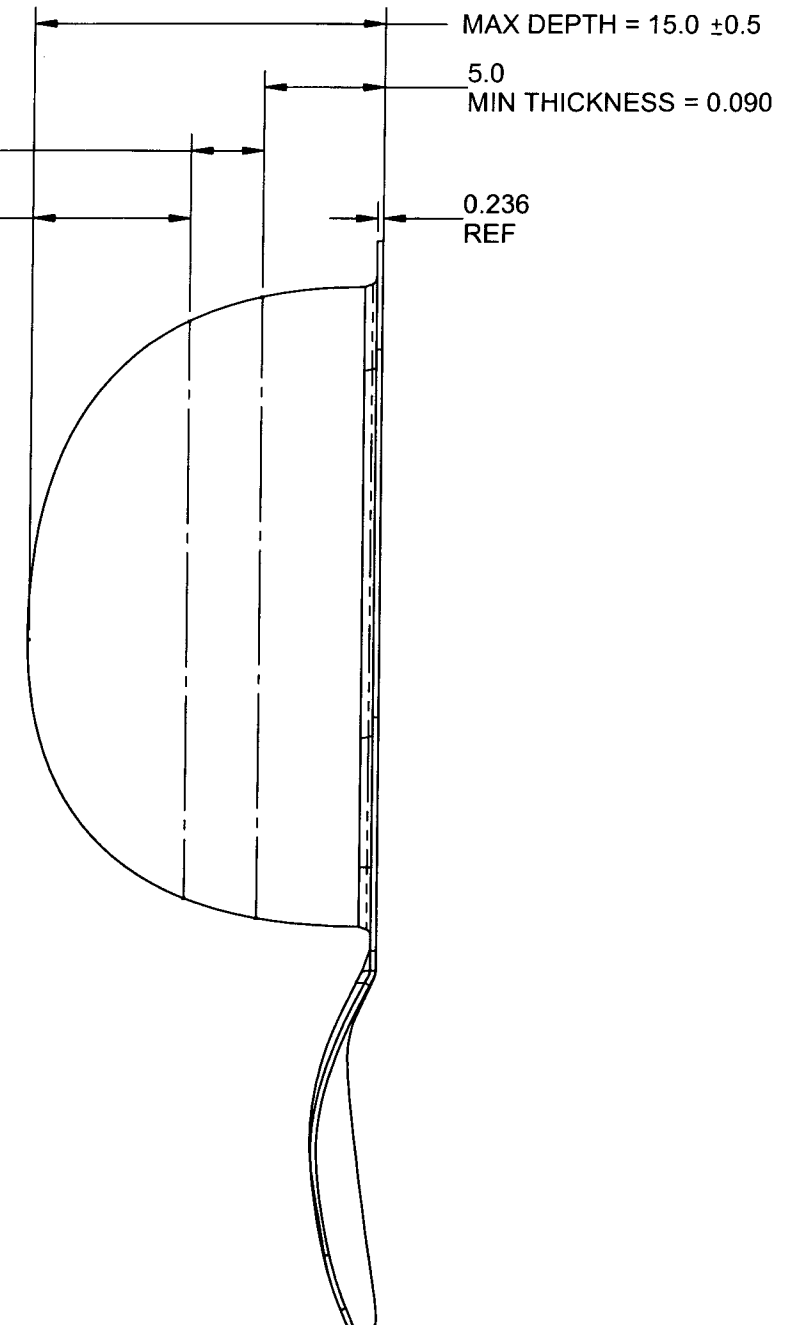
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,
0.236 THICK (REF. DART SPEC. M-ACRYLIC-S.236)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D4504-1" & B/N "BXXXXX" ON THE INSIDE SURFACE
WITHIN 0.50" OF BOTTOM EDGE. USE 0.125" LETTERS TO MAX. DEPTH OF 0.005"
PER QSI 044 6.4 WITH VIBRATING STYLUS
- 7) WEIGHT: 11.0 lbs
- 8) THERMOFORM PER DART QSI 022 USING DT8992 & DT9795

RELEASED
2012-03-08
JMP

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4504	REV. A SHEET 2 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE HALF HEIGHT BUBBLE WINDOW	SCALE NTS
APPROVED	<i>[Signature]</i>	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.	<i>[Signature]</i>		
DATE	12.03.01		



MIN THICKNESS = 0.070
MIN THICKNESS = 0.050



D4504-2 HALF HEIGHT BUBBLE WINDOW (RH)

NOTES:

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,
0.236 THICK (REF. DART SPEC. M-ACRYLIC-S.236)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D4504-2" & B/N "BXXXXX" ON THE INSIDE SURFACE
WITHIN 0.50" OF BOTTOM EDGE. USE 0.125" LETTERS TO MAX. DEPTH OF 0.005"
PER QSI 044 6.4 WITH VIBRATING STYLUS
- 7) WEIGHT: 11.0 lbs
- 8) THERMOFORM PER DART QSI 022 USING DT9794 & DT9796

RELEASED
2012-03-08

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4504	REV. A SHEET 3 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE HALF HEIGHT BUBBLE WINDOW	SCALE NTS
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.03.01		